

## **NITRILE GLOVE** KS-ST RT021





## You're protected.

Our gloves will be manufactured through rigorous tests based on the corresponding regulations. We will ensure the demand and protection in accordance with the highest quality standards.

At the end of 2021, KINGFA will have 96 functional production lines, reaching a total daily production capacity of over 100,000,000 units.



## **ABOUT KINGFA**

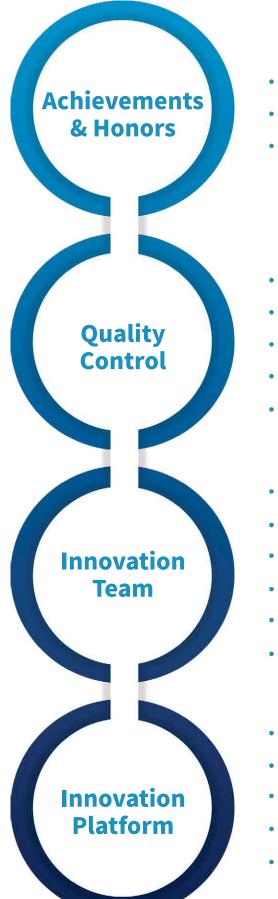
KINGFA Group is established in 1993 and listed on the Shanghai Stock Exchange in 2004, is the world's leading high-tech manufacturing company committed to R&D, production and marketing of advanced polymer materials. KINGFA Group has been exported products to more than 130 countries, which is providing high-quality services to more than 1000 customers worldwide.



KINGFA MEDICAL, establishing itself as an important industrial segment of KINGFA, focuses on the R&D, production and sales of medical and healthcare products. Utilizing KINGFA's technological innovations within the advanced polymer industry for more than 28 years, KINGFA MEDICAL established a vertically integrated supply chain. From the upstream production of polypropylene polymer to the downstream production of face masks, protective coveralls, surgical gowns and other similar products. Furthermore, KINGFA MEDICAL has developed the Nitrile Glove Project with a daily production capacity of 1,000,000 units per line. At the end of 2021, KINGFA will have 96 functional production lines, reaching a total daily production capacity of over 100,000,000 units.

KINGFA MEDICAL is committed to supply high-performance medical and healthcare protective devices to communities around the world.





- 3 National Science and Technology Awards
- 15 China Patent Awards
- 93 Drafting and revision of national and industrial standards
- ISO/IEC 17025 State Accredited Laboratory
- ISO 9001 Quality Management System Certification
- ISO 13485 Medical Device Quality Management System
- QSR820 FDA Quality System Regulation
- ISO 14001 Environmental Management System
- 5 State Council Special Allowance Experts
- 15 R&D Leading Academicians
- 108 Senior Experts
- 112 Senior Professional Titles
- 125 Doctors
- 651 Masters
- UL-CTDP Accredited Laboratory
- State Key Laboratory
- National Enterprise Technology Center
- Post-doctoral Research Center
- Academician Workstation



# Focus on supplier management, new products development and quality control.



## MODEL: KS-ST RT021



Chemical	Letter	Level
	K	6
Туре	C	

## FEATURE

Fingertip textured

Powder Free

📘 Latex Free

Multifunctional



## APPLICATION

The disposable nitrile gloves are designed for the health care personnel to prevent contamination during close contact with the patient. The products are single-use, powder-free and non-sterile.

## STANDARD COMPLIAINCE

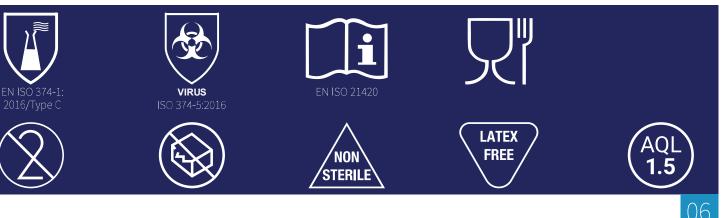
### PPE Cat III

according to Regulation (EU) 2016/425 EN ISO 21420:2020 Protective gloves — General requirements and test methods EN ISO 374-1: 2016 Terminology and performance requirements for chemical risks EN 374-2:2014: Determination of resistance to penetration EN 16523-1:2015+A1:2018 Permeation by potentially hazardous liquid chemicals under conditions of continuous contact EN ISO 374-4:2019 Determination of resistance to degradation by chemicals EN ISO 374-5:2016 Terminology and performance requirements for microorganisms risks

### Medical Device Class I

EN 455-1: Requirements and testing for freedom from holes EN 455-2: Requirements and testing for physical properties EN 455-3: Requirements and testing for biological evaluation EN 455-4: Requirements and testing for shelf life determination

Food contact approved





## Package Components EN 374

### **Exterior Package Design**

- Size:225\*120\*63 mm
- Gross weight:460 $\pm$ 10 g





## **Carton Package Design**

- 10 boxes/carton
- Size:330\*250\*240 mm
- Gross weight:4950 $\pm$ 500 g

**1000** units



### **Container Loading**

(For Reference Only/ Without Pallets)

20GP	1500 cartons
40GP	3100 cartons
40HQ	3464 cartons

## **STORAGE INSTRUCTIONS**











## Package Components EN 455

## **Exterior Package Design**

- Size:225\*120\*63 mm - Gross weight:460±10 g







## **Carton Package Design**

- 10 boxes/carton
- Size:330\*250\*240 mm
- Gross weight:4950±500 g





## **Container Loading**

(For Reference Only/ Without Pallets)

20GP	1500 cartons
40GP	3100 cartons
40HQ	3464 cartons

## **STORAGE INSTRUCTIONS**









## **TEST REPORT**

## EN 455 1-3

#### Test Report No. 7191250395-EEC21-WBH dated 07 Jan 2021

Note: This report is issued subject to the Testing and Certification Regulations of the TÜV SÜD Group and the General Terms and Conditions of Business of TÜV SÜD PSB Pte Ltd. In addition, this report is governed by the terms set out within this report.

#### SUBJECT:

Testing of Gloves submitted by Guangdong Kingfa Sci.& Tech. Co., Ltd. on 10 Dec 2020.

#### TESTED FOR:

Guangdong Kingfa Sci.& Tech. Co., Ltd. No. 28 Delong Avenue, Shijiao Town, Qingcheng District, Qingyuan City, Guangdong Province, China

#### TEST DATE:

11 Dec 2020 to 02 Jan 2021

#### DESCRIPTION OF SAMPLES:

S/N	Product Description	Brand/ Model	Size	Colour	Lot No.	Expiry Date	Sample Received (pieces)	Manufacturer
1	Nitrile Examination Glove	KS-ST RT021	м	Blue	25007031	2023-07-15	444	Guangdong Kingfa Sci.& Tech. Co., Ltd.

Lot size as specified by client: 35,001 to 150,000 pieces

#### METHOD OF TEST:

- 1. EN 455-1:2020 Medical gloves for single use Part 1: Requirements and testing for freedom from holes
- 2. EN 455-2:2015 Medical gloves for single use Part 2: Requirements and testing for physical properties
- EN 455-3:2015 Medical glove for single use Part 3: Requirements and testing for biological evaluation



Laboratory: TÜV SÜD PSB Pte. Ltd. TÜV SÜD @ IBP 15 International Business Park Singapore 609937 Phone : +65-6778 7777 E-mail: info.sg@tuvsud.com https://www.tuvsud.com/en-sg Co. Reg : 199002667R Regional Head Office: TÜV SÜD Asia Pacific Pte. Ltd. TÜV SÜD @ IBP 15 International Business Park Singapore 609937



Add value. Inspire trust.





#### RESULTS:

Sample: Nitrile Examination Glove, KS-ST RT021, Blue, Size M

Table 1: Results for EN 455-1:2020

Clause	Tests	Requirements	No. of non-compliers allowed (pieces)	Number tested (pieces)	Actual no. of non-compliers found (pieces)	Inferred results
4	Freedom	Shall not leak	7	200	2	Passed
5	from holes	Shan not leak	6	200	2	rasseu

#### Table 2: Results for EN 455-2:2015 Clauses 4-5

Clause	Tests	Requirements (Median)	Number tested (pieces)	Results (Median)	Inferred results
	Dimensions a) Length (mm)	≥ 240	13	252	Passed
4	b) Width (mm)	For Size M: 95 ± 10	13	96	Passed
	Strength a) Force at break (N)	For nitrile examination gloves: ≥ 6.0	13	10.6	Passed
5	b) Force at break after challenge testing (N) 7 days at (70±2)°C	For nitrile examination gloves: ≥ 6.0	13	9.3	Passed

#### Table 3: Results for EN 455-2:2015 Clause 7

Clause	Tests	Requirements	Results	Inferred results
7	Labelling	Manufacturers shall label the glove and/or the packaging with the date of manufacture in accordance with EN ISO 15223-1:2012 and EN 1041:2008+A1:2013. Date of manufacture is defined as the packaging date.	Comply	Passed





#### RESULTS (cont'd):

Sample: Nitrile Examination Glove, KS-ST RT021, Blue, Size M

#### Table 4: Results for EN 455-3:2015 Clauses 4.2-4.5

Clause	Tests Requirements		Results / Remarks	Inferred results
4.2	Chemicals	Gloves shall not be dressed with talcum powder (magnesium silicate).	Glove is talcum powder-free glove, based on client's declaration letter	Passed
4.2	Chemicals	Other chemicals	Manufacturer shall disclose upon request a list of chemical ingredients	NA
4.3 5.1	Endotoxins	< 20 EU/pair for gloves labelled with 'low endotoxin content'.	Not labelled with 'low endotoxin content'	NA
4.4 5.2	Powder- free gloves	For powder-free gloves: The total quantity of powder residues shall not exceed 2 mg per glove.	0.18 mg per glove	Passed
4.5 5.3	5 Proteins, The manufacturer shall strive to minimize the leachable protein level for		Not natural rubber latex glove	NA

#### Table 5: Results for EN 455-3:2015 Clause 4.6

Clause	Tests	Requirements	Results
	In addition to the labelling specified in EN 1041:2008+A1:2013 and the relevant symbols given in EN ISO 15223-1:2012, the following requirements apply:		
		<ul> <li>a) medical gloves containing natural rubber latex shall be labelled on the packaging of at least the smallest packaging unit with the EN ISO 15223 1:2012 symbol for latex;</li> </ul>	NA
4.6 Labelling	The labelling shall include the following or equivalent warning statement together with the symbol: '(Product) contains natural rubber latex which may cause allergic reactions, including anaphylactic responses';	NA	
	<li>b) the labelling shall include a prominent indication of whether the glove is powdered or powder-free;</li>	Comply	
		<ul> <li>c) sterile powdered gloves shall be labelled with the following or equivalent: 'CAUTION: Surface powder shall be removed aseptically prior to undertaking operative procedures in order to minimize the risk of adverse tissue reactions';</li> </ul>	NA
d)	<ul> <li>d) for any medical glove containing natural rubber latex the product labelling shall not include:</li> <li>any term suggesting relative safety, such as low allergenicity, hypoallergenicity or low protein;</li> <li>any unjustified indication of the presence of allergens;</li> </ul>	NA	
		<ul> <li>e) if the manufacturer labels the gloves with the protein content, the process limit, measured as specified in 5.3 shall be given.</li> </ul>	NA
		Inferred results	Passed





#### REMARKS:

- 1. Labelling requirements are assessed based on the submitted packaging artwork by client.
- 2. NA: Not applicable for the submitted sample.

Yeo Poh Kwang Associate Engineer

Wong Bee Hui Product Manager Medical Health Services (NAM)

APPENDIX:



Photo 2: Packaging artwork for Nitrile Examination Glove, KS-ST RT021, Blue, Size M

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Please note that this Report is issued under the following terms :

- 1. This report applies to the sample of the specific product/equipment given at the time of its testing/calibration. The results are not used to indicate or imply that they are applicable to other similar items. In addition, such results must not be used to indicate or imply that TÜV SÜD PSB approves, recommends or endorses the manufacturer, supplier or user of such product/equipment, or that TÜV SÜD PSB in any way "guarantees" the later performance of the product/equipment. Unless otherwise stated in this report, no tests were conducted to determine long term effects of using the specific product/equipment.
- The sample/s mentioned in this report is/are submitted/supplied/manufactured by the Client. TÜV SÜD PSB therefore assumes no responsibility for the accuracy of information on the brand name, model number, origin of manufacture, consignment or any information supplied.
- Nothing in this report shall be interpreted to mean that TÜV SÜD PSB has verified or ascertained any endorsement or marks from any other testing authority or bodies that may be found on that sample.
- This report shall not be reproduced wholly or in parts and no reference shall be made by the Client to TÜV SÜD PSB or to the report or results furnished by TÜV SÜD PSB in any advertisements or sales promotion.
- 5. Unless otherwise stated, the tests were carried out in TÜV SÜD PSB Pte Ltd, 15 International Business Park Singapore 609937.
- The tests carried out by TÜV SÜD PSB and this report are subject to TÜV SÜD PSB's General Terms and Conditions of Business and the Testing and Certification Regulations of the TÜV SÜD Group.

Effective 01 January 2021

## **TEST REPORT**

EN 455-4



Final Report Report Number: SDWH-M202005587-1(E)

## Physical Properties Shelf Life Test of Nitrile gloves Accelerated Aged for 1 Year Accelerated Aged for 3 Years

Sponsor: GUANG DONG KINGFA SCI.& TECH.CO.,LTD

Address: No.28 Delong Ave., Shijiao Town, Qingcheng District Ong yuan, Guangdong, China



Sanitation & Environment Technology Institute, Sooch63 University

Address: 199 Ren-Ai Road, Suzhou Industrial Park, Suzhou, Jiangsu 215123, P. R. ChinaWebsite: www.sudatest.comDirect: +86 512 65880038Free: 400 107 8828

#### INGFA MEDICAL PEOPLE Ρ ROTECTING

Sanitation & Environment Technology Institute, Soochow University Report No.: SDWH-M202005587-1(E)

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Sanitation & Environment Technology Institute, Soochow University Report No.: SDWH-M202005587-1(E)

## Supplementary Explanation

(1) Please apply for rechecking within 15 days of receiving the report if there are any objections.

(2) Any erasure or without special inspection and testing seal renders the report null and void.

(3) The report is only valid when signed by the persons who edited, checked and approved it.

(4) The results relate only to the articles tested.

(5) The report shall not be reproduced except in full without the written approval of the institute.

(6) Conclusion determination basis is not in the scope of accreditation.













Test Article Receipt Protocol Effective Date Technical Initiation Date Technical Completion Date Final Report Completion Date	2020-10-13 2020-10-21 2020-10-29 2021-02-23 2021-03-08
Technical Initiation Date Technical Completion Date	2020-10-29 2021-02-23
Technical Completion Date	2021-02-23
Final Report Completion Date	2021-03-08
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Edited by: <u>Wang Deheng</u>	<u>2021-03-08</u> Date
Reviewed by: Jiang Chongyugh	2021-03-08
Study Director	Date
5 5 5	5
Approved by: Wang 1 Jie	2021-03-08
Authorized Signatory	Day
Sanitation & Environment Technology Institute	, Soochow University

(2)

Sanitation & Environment Technology Institute, Soochow University Report No.: SDWH-M202005587-1(E)



#### 1 Test Article

Test Article Name	Nitrile g	Nitrile gloves						
Manufacturer	GUANO	GUANG DONG KINGFA SCI.& TECH.CO.,LTD						
Address	No.28 yuan,Gu	No.28 Delong Ave., Shijiao Town, Qingcheng District, yuan, Guangdong, China						
Model	KS-ST I	RT021						
Lot/Batch	250070	18/2500701	9/25007020					

#### 2 Main Reference

Medical gloves for single use Part 4: Requirements and testing for shelf life determination (EN455-4:2009)

Standard Guide for Accelerated Aging of Sterile Barrier Systems for Medical Devices (ASTM F 1980-16)

#### 3 Test Method

Watertightness test and physical property test were performed both before and after the test glove were accelerated aged for 33 days and 97 days. Study protocol number: SDWH-PROTOCOL-M202005587-1.

#### 4 Conclusion

The test glove could achieve the physical properties shelf life for 3 years under this test condition.

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Sanitation & Environment Technology Institute, Soochow University Report No.: SDWH-M202005587-1(E)

### **Test Report**

#### 1 Purpose

The test was designed to validate the physical properties shelf life of the test gloves.

#### 2 Reference

Medical gloves for single use Part 4: Requirements and testing for shelf life determination (EN455-4:2009)

Standard Guide for Accelerated Aging of Sterile Barrier Systems for Medical Devices (ASTM F 1980-16)

#### 3 Compliance

ISO/IEC 17025:2017 General requirements for the competence of testing and calibration laboratories (CNAS—CL01 Accreditation criteria for the competence of testing and calibration laboratories) China National Accreditation Service for Conformity Assessment LABORATORY ACCREDITATION CERTIFICATE Registration No. CNAS L2954

RB/T 214—2017 Competence assessment for inspection body and laboratory mandatory approval—General requirements for inspection body and laboratory Certification and Accreditation Administration of the People's Republic of China INSPECTION BODY AND LABORATORY MANDATORY APPROVAL Certificate No. CMA 180015144061

#### 4 Identification of Test Article

Test Article Name	Nitrile glov	es			
Manufacturer	GUANG D	ONG K	INGFA SCI.&	TECH.CO.,LTD	
Address	No.28 D yuan,Guang	elong gdong,C	Ave.,Shijiao Thina	Town,Qingcheng	District,Qing
Test Article Initial State	Non-sterile				
CAS Number	Not supplie	d by sp	onsor (N/S)		
Model	KS-ST RTO	021			
Size	М				
Lot/Batch	25007018/2	2500701	19/25007020		
Raw Material	Nitrile				
Packaging Material	N/A				
Physical State	Solid				
Color	BLUE				
Density	N/A				
Stability	N/A				
Solubility	N/A				
Storage Condition	Room temp	erature			
Intended Use	N/A				
Additional Information	N/A				

The information about the test article was supplied by the sponsor wherever applicable.

Sanitation & Environment Technology Institute, Soochow University Report No.: SDWH-M202005587-1(E)

#### 5 Equipment and Reagents

#### 5.1 Equipment

Equipment Name	Equipment Number	Calibration Expire
Ruler	SDWH463	2021-07-06
Computer control tensile tester	SDWH872	2021-03-11
High temperature and high humidity aging box	SDWH314	2021-09-29
High temperature and low humidity aging box	SDWH315	2021-09-02

#### 6 Test Methods and Results

#### 6.1 Accelerated Aging Test

6.1.1 Test condition: Accelerated Aging Temperature (60°C), High RH (70%), Low RH (20%),  $Q_{10}\!\!=\!\!2$ 

6.1.2 Parameters:

Aging Time	Q10	T <sub>AA</sub>	T <sub>RT</sub>	AAF	Desired RT	AAT
1 y	2	60°C	25°C	11.3	365Days	33 Days
3 у	2	60°C	25°C	11.3	1095Days	97 Days

 $Q_{10}$ : Arrhenius reaction rate function states that a 10°C increase or decrease in temperature of a homogeneous process results in approximately, a two times or 1/2-time change in the rate of a chemical reaction ( $Q_{10}$ =2).

T<sub>AA</sub>: Selected Accelerated Aging Temperature (°C);

T<sub>RT</sub>: Ambient Temperature (°C).

AAF (Accelerated Aging factor) =  $Q_{10}^{[(T_{AA}-T_{RT})^{(10)}]}$ .

Desired RT: Desired simulated Real Time.

AAT: Accelerated Aging Time to simulate a Desired RT; AAT = Desired RT/AAF 6.1.3 Calculation for accelerated aging time:

Accelerated Aging factor (AAF)=  $Q_{10}[(T_{AA}^{-T}_{RT})^{(10)}]=2^{[(60-25)^{(10)}]}=11.3$ 

Accelerated Aging Time of 1y (AAT) = Desired (RT)/AAF=365/11.3=33 days Accelerated Aging Time of 3y (AAT) = Desired (RT)/AAF=1095/11.3=97 days

6.1.4 Aging schedule:

1y Equivalent 33 Days	Date		
High RH = 70%: 16 Days	From 2020-10-29 to 2020-11-14		
Low RH = 20%: 17 Days	From 2020-11-14 to 2020-12-01		
3y Equivalent 97 Days	Date		
High RH = 70%: 48 Days	From 2020-10-29 to 2020-12-16		
Low RH = 20%: 49 Days	From 2020-12-16 to 2021-02-03		

6.1.5 Watertightness test and physical property test were performed both before and after the test glove were accelerated aged for 33 days and 97 days.

#### 6.2 Watertightness Test

6.2.1 Test samples: 50 pieces/Batch.

Sanitation & Environment Technology Institute, Soochow University

Report No.: SDWH-M202005587-1(E)

6.2.2 Vertically positioned the filling tube to fit the glove and attached the glove to the filling tube, overlapping the cuff by a maximum of 40 mm over the end of the tube and secured it to obtain a watertight seal without damaging the globe.

6.2.3 Added 1000  $\pm$  50 ml of water at a temperature of (15 to 35)°C into the open end of the filling tube, allowing the water to pass freely into the glove.

6.2.4 Immediately inspected the glove visually for water leakage. Allowed the glove to hang and visually inspected the glove for water leakage again after a period of 2 min to 3 min.

6.2.5 Disregard leakages within 40 mm of the cuff.

6.2.6 Results: List in Table.

#### 6.3 Physical property test

6.3.1 Obtained one dumb-bell test piece from each of 13 gloves/batch using a cutter from the palm, back of the hand or cuff areas of each glove in the test sample, avoiding textured areas if possible and taking the test pieces in the direction of the longitudinal axis of the glove;

6.3.2 Determined the force at break of the 13 test pieces after conditioning at  $23\pm2^{\circ}$ C and  $50\pm5\%$  relative humidity for 24 hours under test condition and cross-head speed of 500 mm/min; 6.3.3 Recorded the force at break, in Newtons, for each of the 13 samples.

6.3.4 Results: List in Table.

#### 7 Conclusion

The test glove could achieve the physical properties shelf life for 3 years under this test condition.

#### 8 Record Storage

All raw data pertaining to this study and a copy of the final report are to be retained in designated SDWH archive.

#### 9 Confidentiality Agreement

Statements of confidentiality were as agreed upon prior to study initiation.

#### **10 Deviation statement**

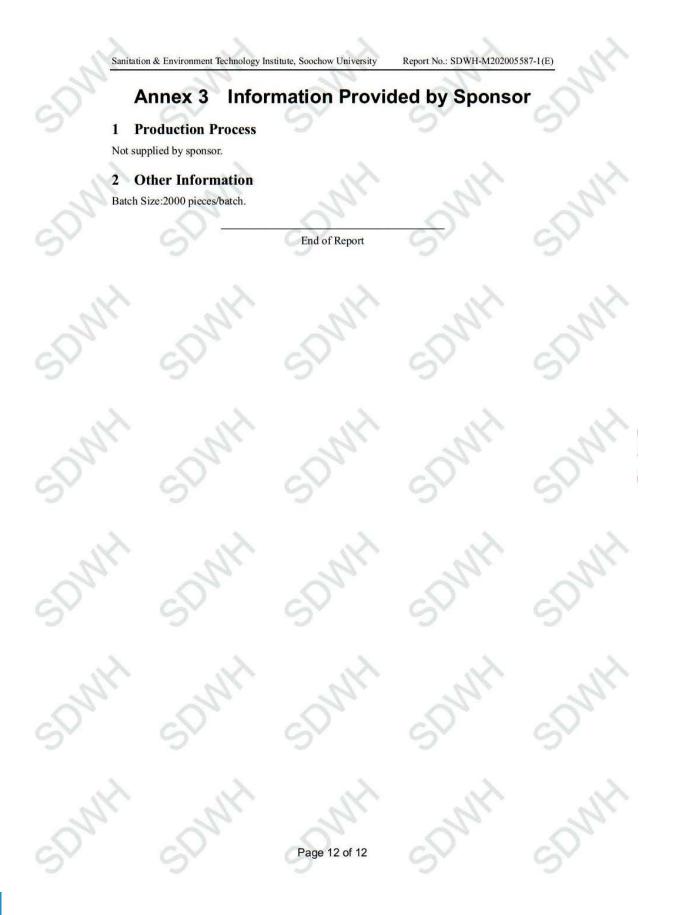
There was no deviation from the approved study protocol which was judged to have any impact on the validity of the data.

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Sample Number of Non-conforming Criteria Conclusion	he results of watertightn The Results (Zero-time) 50 Gloves 0 Glove ≤2 Gloves Acceptable	ess test (Lot/ Batch: 25 The Results (1 year Aged) 50 Gloves 0 Glove ≤2 Gloves Acceptable	007018) The Results (3 years Aged) 50 Gloves 0 Glove ≤2 Gloves
Number of <u>Non-conforming</u> Criteria Conclusion	(Zero-time) 50 Gloves 0 Glove ≤2 Gloves	(1 year Aged) 50 Gloves 0 Glove ≤2 Gloves	(3 years Aged) 50 Gloves 0 Glove
Number of <u>Non-conforming</u> Criteria Conclusion	50 Gloves 0 Glove ≤2 Gloves	50 Gloves 0 Glove ≤2 Gloves	50 Gloves 0 Glove
Number of <u>Non-conforming</u> Criteria Conclusion	0 Glove ≤2 Gloves	0 Glove ≤2 Gloves	0 Glove
Criteria Conclusion	≤2 Gloves	≤2 Gloves	
Conclusion	and the second second second		≤2 Gloves
5	Acceptable	Accentable	
Table 2 T		Receptable	Acceptable
	he results of watertighth	ess test (Lot/ Batch: 25	007019)
1.000 2	The Results	The Results	The Results
	(Zero-time)	(1 year Aged)	(3 years Aged)
Sample	50 Gloves	50 Gloves	50 Gloves
Number of	0 Glove	0 Glove	0 Glove
		and the second se	
		and the second sec	≤2 Gloves
Conclusion	Acceptable	Acceptable	Acceptable
Table 3 Th	he results of watertightn	ess test (Lot/ Batch: 25	007020)
	The Results	The Results	The Results
	(Zero-time)	(1 year Aged)	(3 years Aged)
Number of Non-conforming	50 Gloves 0 Glove	50 Gloves 0 Glove	50 Gloves 0 Glove
Criteria	≤2 Gloves	≤2 Gloves	≤2 Gloves
Conclusion	Acceptable	Acceptable	Acceptable
Table 4 The	e results of physical pror	perty test (Lot/Batch: 2	5007018)
	Force at break	Force at break	Force at break
No.	(Zero-time) N	(1 year Aged) N	(3 years Aged) N
1	8.49	7.79	10.00
			9.19
3			8.67
4			9.92
5	7.66	6.73	10.05
1			
6	8.92	9.75	9.02
6 7 8	8.29	9.16	8.09
6 7 8	8.29 8.04	9.16 6.15	8.09 5.35
6 7 8 9	8.29 8.04 6.36	9.16 6.15 6.89	8.09 5.35 10.11
6 7 8 9 10	8.29 8.04 6.36 9.67	9.16 6.15 6.89 8.62	8.09 5.35 10.11 7.54
11	8.29 8.04 6.36 9.67 5.07	9.16 6.15 6.89 8.62 9.17	8.09 5.35 10.11 7.54 8.50
11	8.29 8.04 6.36 9.67 5.07 5.81	9.16 6.15 6.89 8.62 9.17 9.02	8.09 5.35 10.11 7.54 8.50 8.50
11 12 13	8.29 8.04 6.36 9.67 5.07 5.81 7.35	9.16 6.15 6.89 8.62 9.17 9.02 6.21	8.09 5.35 10.11 7.54 8.50 8.50 8.90
11	8.29 8.04 6.36 9.67 5.07 5.81	9.16 6.15 6.89 8.62 9.17 9.02	8.09 5.35 10.11 7.54 8.50 8.50
	Number of Non-conforming       Criteria       Conclusion       Table 3       Table 3       Sample Number of Non-conforming       Criteria       Conclusion       Table 4       The No.       1       2       3       4	Sample Number of Non-conforming50 GlovesCriteria $\leq 2$ GlovesConclusionAcceptableTable 3The results of watertightmTable 3The results of watertightmCriteria $\leq 2$ GlovesSample Number of Non-conforming0 GloveCriteria $\leq 2$ GlovesConclusionAcceptableTable 4The results of physical proposed (Zero-time) Non-conformingTable 4The results of physical proposed (Zero-time) Non-conformingTable 4The results of physical proposed (Zero-time) Non-conforming18.4925.2938.5548.46	Sample Number of Non-conforming50 Gloves50 GlovesCriteria $\leq 2$ Gloves $\leq 2$ GlovesConclusionAcceptableAcceptableTable 3The results of watertightness test (Lot/ Batch: 25)The ResultsThe ResultsThe Results(Zero-time)(1 year Aged)Sample50 Gloves50 GlovesNumber of Non-conforming0 Glove0 GloveCriteria $\leq 2$ Gloves $\leq 2$ GlovesConclusionAcceptableAcceptableTable 4The results of physical property test (Lot/ Batch: 2Table 4The results of physical property test (Lot/ Batch: 2No.Force at breakForce at breakRo.Force at breakForce at break18.497.7925.299.3338.558.6348.468.41

Table 5	The results of physical proj		
No.	Force at break (Zero-time) N	Force at break (1 year Aged) N	Force at break (3 years Aged) I
1	6.68	10.76	8.47
2	9.72	10.34	8.99
3	7.35	11.02	8.58
4	8.34	8.95	9.68
5	10.38	9.58	7.68
6	9.13	8.71	12.10
7	12.43	9.37	10.29
8	10.22	9.53	10.76
9	9.35	8.47	6.92
10	11.68	7.56	7.98
11	5.36	8.12	12.27
12	7.94	8.40	11.12
13	9.49	7.20	8.49
Median	9.35	8.95	8.99
Criteria	≥6.0	≥6.0	≥6.0
Conclusion	Acceptable	Acceptable	Acceptable
Table 6	The results of physical prop	perty test (Lot/ Batch: 2	25007020)
	Force at break	Force at break	Force at break
No.	(Zero-time) N	(1 year Aged) N	(3 years Aged) I
1	5.57	8.71	10.76
	7.98	9.94	10.53
2 3	11.91	9.89	9.24
4	10.40	9.55	5.56
5	11.69	9.94	9.12
6	10.11	7.98	9.72
7	8.47	9.05	11.07
8	10.16	9.21	12.34
9	5.39	10.20	8.07
10	7.96	10.63	11.95
11	6.64	9.64	9.42
12	7.48	9.03	7.12
13	7.52	8.38	7.77
Median Criteria	7.98	9.55	<u>9.42</u> ≥6.0
Criteria	≥6.0 Acceptable	≥6.0 Acceptable	≥6.0 Acceptable
5	5	5	
	WH SDY	ant Si	white a
	NHY ON	NA S	whit





## **TEST REPORT**

## EN 1186

Test Report No.: 68.431.21.0029.01 Dated: 2021-03-03



Applicant	:	GUANGDONG KINGFA SCI.&TECH. CO., LTD. NO.28 Delong Avenue, Shijiao Town, Qingcheng District, Qingyuan City, Guangdong Province, China
Sample Description	:	Nitrile gloves
Style No. / Name / Design No.	:	KS-ST RT021
Supplier/Manufacturer	:	GUANGDONG KINGFA SCI.&TECH. CO., LTD.
Test Sample Receipt Date, Location	:	2021-02-04, Shenzhen
Test Period, Location	:	From 2021-02-04 to 2021-03-02, Shenzhen
Test Result(s)	:	Refer to Section 3

Laboratory:

TÜV SÜD Certification and Testing (China) Co., Ltd. Shenzhen Branch

Phone : +86 755 8828 6998 Fax: +86 755 8828 5299 E-mail:info@tuvsud.com Web : http://www.tuvsud.cn

Regd. Office: TÜV SÜD Certification and Testing (China) Co., Ltd. Shenzhen Branch Building 12&13, Zhiheng Wisdomland Business Park, Nantou Checkpoint Road 2, 518052, P. R. China Page 1 of 4





Test Report No.: 68.431.21.0029.01 Dated: 2021-03-03

#### Purpose Of Examination / Conclusion:

Test Requested:	As specified by client, to test per the selected requirement(s) for the tested
	item(s) as stated in the Regulation (EC) No.1935/2004

No. Test Item(s)	Conclusion
1. Overall Migration	Pass

Remarks:

(1) The results relate only to the items tested.

(2) Samples are tested as received.

(3) The test item and samples were specified by the client

(4) "Pass" means the measured result is within a limit, even when extended by expanded uncertainty. "Fail" means the measured result is beyond a limit, even when extended by expanded uncertainty. "Inconclusive" means the measured result can be within or beyond a limit when extended by expanded uncertainty. The confidence level of the expended uncertainty for "Pass", "Fail" and "Inconclusive" is 95%.

TüV SüD Certification and Testing (China) Co., Ltd. Shenzhen Branch TüV SüD Group

Prepared by:

imon

Simon Liu **Project Engineer** 



Reviewed by:

Angelina Wang Supervisor

Any use for advertising purposes must be granted in writing. This technical report may only be quoted in full. This report is the result of a single examination of the object in question and is not generally applicable evaluation of the quality of other products in regular production. For further details, please see testing and certification regulation, chapter A-3.4.

Laboratory:

TÜV SÜD Certification and Testing (China) Co., Ltd. Shenzhen Branch

Phone: +86 755 8828 6998 Fax: +86 755 8828 5299 E-mail:info@tuvsud.com Web : http://www.tuvsud.cn

Regd. Office: TÜV SÜD Certification and Testing (China) Co., Ltd. Shenzhen Branch Building 12&13, Zhiheng Wisdomland Business Park, Nantou Checkpoint Road 2, 518052, P. R. China Page 2 of 4





Test Report No.: 68.431.21.0029.01 Dated: 2021-03-03

#### 1. Description of the Test Sample:

Sample Description Nitrile gloves

#### 2. List of Materials as identified by the Laboratory:

T. No.	Sample No.	Colour and Description	Photograph
T1	001	Blue NBR rubber (Glove)	



Laboratory: TÜV SÜD Certification and Testing (China) Co., Ltd. Shenzhen Branch Phone : +86 755 8828 6998 Fax: +86 755 8828 5299 E-mail:info@tuvsud.com Web : http://www.tuvsud.cn Regd. Office: TÜV SÜD Certification and Testing (China) Co., Ltd. Shenzhen Branch Building 12&13, Zhiheng Wisdomland Business Park, Nantou Checkpoint Road 2, 518052, P. R. China Page 3 of 4





Test Report No.: 68.431.21.0029.01 Dated: 2021-03-03

#### **Test Result** 3.

#### 3.1 **Overall Migration**

Test method: As specified in Regulation (EU) No. 10/2011 ANNEX III and V then test with reference to:

EN 1186-1:2002(Guide to the selection of conditions and test methods for overall migration) EN 1186-2:2002(Oil by Total Immersion method)

EN 1186-3:2002(Total Immersion method)

SIMULANT U <mark>S</mark> ED		RESULT [mg/dm <sup>2</sup> ]					
	TEST CONDITIONS	SAMPLE 001 1 <sup>st</sup> Migration	SAMPLE 001 2 <sup>nd</sup> Migration	SAMPLE 001 3 <sup>rd</sup> Migration	PERMISSIBLE LIMIT [mg/dm²]		
3% Acetic acid	40°C for 2 Hours	<3	<3	<3	3 <sup>rd</sup> migration:		
10% Ethanol	40°C for 2 Hours	<3	<3	<3	10,		
Rectified olive oil	40°C for 2 Hours	4.1	<3	<3	$3^{rd} < 2^{nd} < 1^{st}$		

SIMULANT USED		MAXIMUM			
	TEST CONDITIONS	SAMPLE 001 1 <sup>st</sup> Migration	SAMPLE 001 2 <sup>nd</sup> Migration	SAMPLE 001 3 <sup>rd</sup> Migration	PERMISSIBLE LIMIT [mg/dm²]
3% Acetic acid	70°C for 2 Hours	<3	<3	<3	3 <sup>rd</sup> migration:
10% Ethanol	70°C for 2 Hours	<3	<3	<3	10,
Rectified olive oil	70°C for 2 Hours	5.8	<3	<3	$3^{rd} < 2^{nd} < 1^{s}$

Note 1. "°C denotes degree Celsius

2. "<" denotes less than

3. "mg/dm2" denotes milligram per square decimeter

4. The specification was quoted from Regulation (EU) No. 10/2011 and its amendment (EU) No. 2020/1245.

-- END OF TEST REPORT--

Laboratory:

TÜV SÜD Certification and Testing (China) Co., Ltd. Shenzhen Branch

Phone: +86 755 8828 6998 Fax: +86 755 8828 5299 E-mail:info@tuvsud.com Web : http://www.tuvsud.cn

## **TEST REPORT**

## EN ISO 374 1-5

	CLOGY SATRA Technology Services (Dong Unit 110, Xinzhongyin Garden, ) Nancheng District, Dongguan Guangdong Province, Chin Tel: +86 (0) 769 22888020 email: info@satrafe.com	Xiping City a		
Customer details:	Guangdong Kingfa Sci. & Tech. Co., Ltd NO.28 Delong Avenue	SATRA reference:	CHT0305236 /2047/ Issue 2	
	Shijiao Town Qingcheng District	Your reference:	KS-ST RT021	
	Qingyuan City Guangdong Province China	Date of report:	29 January 2021	
		Samples received	20 November 2020	
		Date(s) work carried out:	23 November 2020 to 1 December 2020	
(This repor	TECHNICAL RE		December 2020)	
Subject:	report replaces the technical report of CHT0305236 /2047 issued on 10 December 2020) EN ISO 21420: 2020 size & dexterity & innocuousness test, EN ISO 374-2: 2019 air leak and water leak, EN ISO 374-5: 2016 viruses test on Disposable Powder Free Nitrile			

EN ISO 21420: 2020 size & dexterity & innocuousness test, EN ISO 374-2: 2019 air leak and water leak, EN ISO 374-5: 2016 viruses test on Disposable Powder Free Nitrile Examination Gloves, Color: Blue, Size: S (6), M (7), L (8), XL (9), Reference number: KS-ST RT021.

#### Conditions of Issue:

This report may be forwarded to other parties provided that it is not changed in any way. It must not be published, for example by including it in advertisements, without the prior, written permission of SATRA.

Results given in this report refer only to the samples submitted for analysis and tested by SATRA. Comments are for guidance only.

A satisfactory test report in no way implies that the product tested is approved by SATRA and no warranty is given as to the performance of the product tested. SATRA shall not be liable for any subsequent loss or damage incurred by the client as a result of information supplied in the report.

The uncertainty of the results (UoM) in this report is based on a standard uncertainty multiplied by a coverage factor k=2, which provides a coverage probability of approximately 95%.

Report signed by: Position: Department: Adam Zhang Technologist China Testing

(Page 1 of 9)

Adam zhang





#### WORK REQUESTED

Samples described as Disposable Powder Free Nitrile Examination Gloves, Color: Blue, Size: S (6), M (7), L (8), XL (9), Reference number: KS-ST RT021 were received by SATRA on 20 November 2020 for testing in accordance with EN ISO 21420: 2020, EN ISO 374-2: 2019 and EN ISO 374-5: 2016.

SAMPLE SUBMITTED



Free Nitrile Examination Gloves, Color: Blue, Reference number: KS-ST RT021

#### TESTING REQUESTED

EN ISO 21420: 2020 Clause 5.1 – Sizing and measurement of gloves EN ISO 21420: 2020 Clause 5.2 – Dexterity EN ISO 374-2: 2019 Clause 7.2 – Air leak EN ISO 374-2: 2019 Clause 7.3 – Water leak EN ISO 374-5: 2016 Clause 5.3 – Protection against viruses (ISO 16604: 2004 Procedure B) EN ISO 21420: 2020 Clause 4.2 – Innocuousness of protective gloves

#### CONCLUSION

The samples described as Disposable Powder Free Nitrile Examination Gloves, Color: Blue, Size: S (6), M (7), L (8), XL (9), Reference number: KS-ST RT021 were found to achieve the following results:

EN ISO 21420: 2020 Clause 5.1 – See below table EN ISO 21420: 2020 Clause 5.2 – Level 5 EN ISO 374-2: 2019 Clause 7.2 – Pass EN ISO 374-2: 2019 Clause 7.3 – Pass EN ISO 374-5: 2016 Clause 5.3 – Pass EN ISO 21420: 2020 Clause 4.2 – Pass PAHs, DMFA and pH value

Detailed results are included on the following page(s)

 Guangdong Kingfa Sci. & Tech. Co., Ltd

 SATRA Reference:
 CHT0305236 /2047/Issue 2

 Date:
 29 January 2021
 (Page 2 of 9)

Signed: Adam Zhang Fechnologist China Testing



### **TECHNICAL REPORT**

#### Testing

Testing was carried out in accordance with EN ISO 21420:2020, EN ISO 374-2: 2019.

Samples for testing were conditioned for at least 24 hours in a conditioned environment maintained at  $(23\pm2)$  °C and  $(50\pm5)$  % relative humidity.

#### Requirements

Table 1 - Requirements for EN ISO 21420: 2020 Clause 5.2 Dexterity

Performance level	1	2	3	4	5
Diameter of dexterity pin /mm	11.0	9.5	8.0	6.5	5.0

Table 2 - Requirements for EN ISO 374-2: 2019

Clause 7.2 Air leak	No leak to be detected	
Clause 7.3 Water leak	No leak to be detected	

#### **Test Results**

Clause / Test	Requirement	Test Results			UoM (See note ♠)	Result	
NUP	1000	Size	Length /mm			E.	
		Size	1	2	3		NA.
	An CS	6	242	243	245		35.0
	2300	Comfortable on fit			01		A.
5.1 Glove	1 alle	7	250	245	245		A P
ength, comfort	N/A	Comfortable on fit			U.	± 1.10 mm	N/A
and fit	al .	8	245	240	244	20012	WAY
	2 A	Comfortable on fit			112		
	NUM	9	247	245	240		084
	2204	Comfortable on fit			12		100
2040	1 March	Size	Minimun	n pin diame	eter / mm	100 all	12
5.2 Dexterity	3117	6		5.0	-21		8
	See table 1	7		5.0	2 min	N/A	Level 5
	NO DE	8		5.0	alon		2
	L	9		5.0	XI N		1 Dec

Signed: Adam Zhang han Fechnologist China Testing





Table 4 - EN ISO 374-2: 2019 Test Results

Clause / Test	Test Results		UoM (See note ♣)	Result
7.2 Air leak test	Total air pressure used Sample size 6 7 8 9	3.0 kPa Leaks No leaks detected No leaks detected No leaks detected No leaks detected	N/A	Pass
7.3 Water leak test	Sample size 6 7 8 9	Leaks No leaks detected No leaks detected No leaks detected No leaks detected	N/A	Pass

#### Additional Information / Notes

Note — Estimated uncertainty of measurement applied at point of test (e.g. to applied force or to tolerance limits) to ensure product meets requirements of the standard

 Guangdong Kingfa Sci. & Tech. Co., Ltd

 SATRA Reference:
 CHT0305236 /2047/Issue 2

 Date:
 29 January 2021
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#### **Protection Against Viruses Test Results**

Testing was conducted at a third-party laboratory and reported under their reference 20R006813. The laboratory is CNAS accredited to ISO 17025: 2017 with ISO 16604: 2004 included in their accreditation schedule.

Table 1 – Resistance to penetration by blood-borne pat	ogens results
--	---------------

Disposable Powder Free Nitrile Examination Gloves, Color: Blue, Reference Sample description: number: KS-ST RT021. Titre of phage Step 3 Test Step 1 Step 2 Phi-X174 Specimen Comment method (0 kPa, 5 min) (14 kPa, 1min) (0kPa, 4min) (PFU /mL) ISO 16604: + control Penetration Penetration Penetration Penetration Acceptable 2004 No penetration No penetration No penetration < 1 Acceptable - control Procedure Invisible Invisible Invisible Pass < 1 1 B penetrate penetrate penetrate Using Invisible Invisible Invisible 2 < 1 Pass retaining penetrate penetrate penetrate screen Invisible Invisible Invisible 3 < 1 Pass penetrate penetrate penetrate

 Guangdong Kingfa Sci. & Tech. Co., Ltd

 SATRA Reference:
 CHT0305236 /2047/Issue 2

 Date:
 29 January 2021
 (Page 5 of 9)

Signed: Adam Zhang Anne Pechhologist China Testing





#### **Innocuousness Test Results**

Testing was conducted at a third-party laboratory and reported under their reference A201123020001. The laboratory is CNAS accredited to ISO 17025: 2017.

Sample Item	Sample Description	Location	Style
1001	KS-ST RT021 Blue Disposable Powder Free Nitrile Examination Gloves	Gloves	

#### pH Value - EN ISO 21420:2020

 Test Method I:
 With reference to EN ISO 4045:2018, analyzed by pH meter.

 Test Method II:
 With reference to ISO 3071:2020, analyzed by pH meter.

Requirement:	3.5-9.5				
-	Unit	Result			
Test Item(s)	-	1001			
Test Method	-				
Parameter	-				
pH Value of Extracting Solution	2	5.50			
Temp. of Aqueous Extract	deg. C	25.1			
pH Value of Aqueous Extract	- 2 . W.	6.7			
Difference Figure	See . 201	No. all all all all all all			
Conclusion	-0- 20-	PASS			

Note / Key :

deg. C = degree Celsius (°C) Temp. = Temperature

Remark:

Result(s) was (were) reported the average value from two trials. Tested part(s) was/were specified by client.

 Guangdong Kingfa Sci. & Tech. Co., Ltd

 SATRA Reference:
 CHT0305236 /2047/Issue 2

 Date:
 29 January 2021
 (Page 6 of 9)

Signed: Adam Zhang Lan Fechnologist China Testing



**TECHNICAL REPORT** 

Polycyclic Aromatic Hydrocarbons (PAHs) Content - EN ISO 21420:2020

Test Method : With reference to test method PD CEN ISO/TS 16190:2013

Maximum Allowable Limit:	Each of all listed PAHs: 1.0 m	ig/kg		A
Tested Item(s)	R	lesult	2	Constanting
	Detected Analyte(s)	Conc.	Unit	Conclusion
1001	ND	ND	mg/kg	PASS

Note / Key : ND = Not detected(<Detection Limit) Detection Limit (mg/kg) : Each : 0.2; mg/kg = milligram per kilogram = ppm = part per million

rk: The list of polycyclic aromatic hyrdocarbons is summarized in table of Appendix. Tested part(s) was/were specified by client.

ist of F	Polynuclear Aromatic Hydro	Contraction of the second s	PPENDIX		
No.	Name of Analytes	CAS-No.	No.	Name of Analytes	CAS-No.
1	Chrysene	218-01-9	5	Dibenzo (a,h) anthracene	53-70-3
2	Benzo (a) pyrene	50-32-8	6	Benzo (b) fluoranthene	205-99-2
3	Benzo (e) pyrene	192-97-2	7	Benzo (j) fluoranthene	205-82-3
4	Benzo (a) anthracene	56-55-3	8	Benzo (k) fluoranthene	207-08-9

#### Dimethylformamide(DMFA) Content - EN ISO 21420:2020

Test Method : With reference to EN 16778:2016, and then analyzed by Gas Chromatograph Mass Spectrometer.

NON WORLD	N 201 5	Result	ST add a
Analyte	Unit	Test Item(s)	Client's Requirement
	in the second	001001	
Dimethylformamide(DMFA)	mg/kg	ND	1000
Conclusion	11. 12.	PASS	VE BILL

Note / Key :

Key : ND = Not detected (<Detection Limit) Detection Limit (mg/kg) : 5 mg/kg = milligram per kilogram = ppm = part per million

\*\*\* End of Report \*\*\*

Signed: Adam Zhang Fechnologist China Testing

Remark:



SATRA Technology Centre Ltd Wyndham Way, Telford Way, Kettering, Northamptonshire, NN16 8SD United Kingdom Tel: +44 (0) 1536 410000 Fax +44 (0) 1536 410626 email: info@satra.com www.satra.com



Customer details:

SATRA Technology Services (Dongguan) LtdSATRA reference:CHM0305368/2048/LCUnit 110, Xinzhongyin Garden/BHongwei RoadYour reference:CHT0305236Xiping, Nancheng DistrictDate of report:21st December 2020Guangdong ProvinceSamples received:23rd November 2020ChinaDate(s) work16th to 21st December

carried out:

2020

## **TECHNICAL REPORT**

SATRA Technology Services (Dongguan) Ltd:

Customer:GUANGDONG KINGFA SCI.&TECH. CO., LTD NO.28 Delong Avenue, Shijiao Town Qingcheng District Qingyuan Guangdong China

Subject:

EN ISO 374-4:2019 determination of resistance to degradation by dangerous chemicals on gloves described as Disposable Powder Free Nitrile Examination Gloves, Color: Blue, Reference number: KS-ST RT021.

#### Conditions of Issue:

This report may be forwarded to other parties provided that it is not changed in any way. It must not be published, for example by including it in advertisements, without the prior, written permission of SATRA.

Results given in this report refer only to the samples submitted for analysis and tested by SATRA. Comments are for guidance only.

Tests marked ≠ fall outside the UKAS Accreditation Schedule for SATRA. All interpretations of results of such tests and the comments based upon them are outside the scope of UKAS accreditation and are based on current SATRA knowledge.

A satisfactory test report in no way implies that the product tested is approved by SATRA and no warranty is given as to the performance of the product tested. SATRA shall not be liable for any subsequent loss or damage incurred by the client as a result of information supplied in the report.

The uncertainty of the results (UoM) in this report is based on a standard uncertainty multiplied by a coverage factor k=2, which provides a coverage probability of approximately 95%.

Report signed by: Position: Department: Lucy Cove Technologist Chemical & Analytical Technology

(Page 1 of 5)

SATRA Technology Centre Ltd (a subsidiary of SATRA). Registered in England No. 3856296 at the above address







#### WORK REQUESTED:

Samples of gloves described as Disposable Powder Free Nitrile Examination Gloves, Color: Blue, Reference number: KS-ST RT021 were received on the 23<sup>rd</sup> November 2020 for testing in accordance with EN ISO 374-4:2019.

#### SAMPLE SUBMITTED:



# ECHNOLOGY

Sample described as Disposable Powder Free Nitrile Examination Gloves, Color: Blue, Reference number: KS-ST RT021.

#### CONCLUSION:

When assessed in accordance with EN ISO 374-4:2019 the samples of gloves described as Disposable Powder Free Nitrile Examination Gloves, Color: Blue, Reference number: KS-ST RT021 achieved the following degradation results:

Chemical	Mean degradation / %
40% Sodium hydroxide (CAS: 1310-73-2)	-65.6

#### **TESTING REQUIRED:**

 EN ISO 374-4:2019. Protective gloves against dangerous chemicals and microorganisms. Part 4: Determination of resistance to degradation by chemicals.

Signed: 1 - une





0248

#### **RESULTS:**

Sample description:	Disposable Powder Free Nitrile Examination Gloves, Color: Blue, Reference number: KS-ST RT021		
Challenge chemical:	40% Sodium hydroxide (CAS: 1310-73-2)		
Test temperature / °C:	(23 ± 1)		1 1 1
Desma dettiers / 8/ -	Glove 1	Glove 2	Glove 3
Degradation / %:	-56.0	-61.2	-79.5
Mean degradation (DR) / %:	-65.6		
Standard deviation ( $\sigma_{DR}$ ) / %:	12.4		
UoM / ± %:	9.1		
Appearance of samples after testing:	No change		

NOTE: Lining materials were removed from the specimen in order to perform the test.

SATRA Technology Services (Dongguan) Ltd SATRA Reference: CHM0305368/2048/LC/B Date: 21<sup>st</sup> December 2020

Signed:

(Page 3 of 5)

l-ime

	Tol: +44 (0) 1526 43	ay, Kettering, United Kingdom 10000 10626 com		
Customer details:	SATRA Technology Services (Donggu Unit 110, Xinzhongyin Garden Hongwei Road	ian) Ltd SATRA reference Your reference:	e: CHM0305368/2048/LC /A CHT0305236	
	Xiping, Nancheng District DONGGUAN CITY	Date of report:	21st December 2020	
	Guangdong Province	Samples received	1: 23 <sup>rd</sup> November 2020	
	China 523079	Date(s) work carried out:	4 <sup>th</sup> to 8 <sup>th</sup> December 2020	
SATRA Technolog	TECHNICAL	REPORT		
	Customer:GUANGDONG KING NO.28 Delong Aven Qingcheng District Qingyuan Guangdong China		D	
Subject:	EN 16523-1:2015+A1:2018 resista described as Disposable Powder F Reference number: KS-ST RT021.	ree Nitrile Examination		

#### Conditions of Issue:

This report may be forwarded to other parties provided that it is not changed in any way. It must not be published, for example by including it in advertisements, without the prior, written permission of SATRA.

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The uncertainty of the results (UoM) in this report is based on a standard uncertainty multiplied by a coverage factor k=2, which provides a coverage probability of approximately 95%.

Report signed by: Position: Department: Lucy Cove Technologist Chemical & Analytical Technology

(Page 1 of 6)

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SATRA Technology Centre Ltd (a subsidiary of SATRA). Registered in England No. 3856296 at the above address.







#### WORK REQUESTED:

Samples of gloves described as Disposable Powder Free Nitrile Examination Gloves, Color: Blue, Reference number: KS-ST RT021 were received on the 23<sup>rd</sup> November 2020 for testing in accordance with EN 16523-1:2015+A1:2018 and assessment in accordance with the requirements of EN ISO 374-1:2016+A1:2018.

#### SAMPLES SUBMITTED:



## ECHNOLOGY

Samples described as Disposable Powder Free Nitrile Examination Gloves, Color: Blue, Reference number: KS-ST RT021

#### CONCLUSION:

When assessed in accordance with the requirements of EN ISO 374-1:2016+A1:2018 the samples of gloves described as Disposable Powder Free Nitrile Examination Gloves, Color: Blue, Reference number: KS-ST RT021 achieved the following performance levels:

Chemical	Performance level
40% Sodium hydroxide (CAS: 1310-73-2)	6

Full results are reported in the following tables.

#### TESTING REQUIRED:

 EN 16523-1:2015+A1:2018 - Determination of material resistance to permeation by chemicals -Part 1: Permeation by liquid chemical under conditions of continuous contact

SATRA Technology Services (Dongguan) Ltd SATRA Reference: CHM0305368/2048/LC/A Date: 21st December 2020

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Signed:







#### RESULTS AND REQUIREMENTS:

EN ISO 374-1:2016+A1:2018 - Protective gloves against dangerous chemicals and micro-organisms -Part 1: Terminology and performance requirements for chemical risks. Table 1: Permeation performance levels.

Permeation performance level	Measured breakthrough time (minutes)
1	>10
2	>30
3	>60
4	>120
5	>240
6	>480

Performance levels are based on the lowest individual result achieved per chemical.

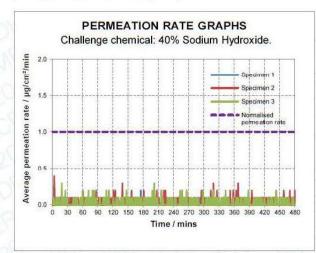
SATRA Technology Services (Dongguan) Ltd SATRA Reference: CHM0305368/2048/LC/A Date: 21<sup>st</sup> December 2020

(Page 3 of 6)

Signed: l-ime



TECHN	OLOGY	TECHNICAL	REPORT	0248
Test/Property	Sample reference:	Gloves, Color: Blue,	r Free Nitrile Examination Reference number: KS-ST RT021	Performance
		Chemical: 40	% Sodium hydroxide	
		Normalised permeation rate (NPR): 1 µg/cm²/min		
EN 16523-1:2015	Information:	Detection technique:	Conductimetry (continuous measurement)	
+A1:2018 in		Collection medium: D	eionised water (closed loop)	
accordance with SATRA		Collection medium stir (each cell constant to with		
SOP CAT-009		Test temperature:	(23 ± 1) °C	Level 6
Using PTFE	Specimen	Thickness (mm)∆	Breakthrough time (mins)	
permeation cells with standardised dimensions	1	0.09	>480	
	2	0.09	>480	
	3	0.09	>480	
		Test result:	>480	
		UoM:	<1	
Visual appe specimens a			Discoloured	_



△ EN 16523-1:2015+A1:2018 does not require the test specimen thicknesses to be reported, this information is indicative only.

SATRA Technology Services (Dongguan) Ltd SATRA Reference: CHM0305368/2048/LC/A Date: 21st December 2020

(Page 4 of 6)

me

Signed:

# KINGFA MEDICAL PROTECTING PEOPLE

# **EU-Type-Examination Certificate**

## Notified Body 2777

	Issued to:	Guangdong Kingfa Sci. & Tech. Co., Ltd NO.28 Delong Avenue Shijiao Town Qingcheng District Qingyuan City Guangdong Province 511500
Notified Body: 2777	SATRA customer number: P21017	China
EU 1	Type-Examinatio	on Certificate
	Certificate number: 2777/1	5747-02/E00-00
standards Following the EU Type-E	technical specifications and examination	hown to satisfy the applicable essential health and
Product reference:	Description:	.,
KS-ST RT021	Disposable Nitrile Glove, Powder-Free	
	Colour: Blue	
Sizes:	Classification:	
6/S <mark>, 7/M</mark> , 8/L, 9/XL	EN ISO 374-1:2016+A1:2018 /Type 40% Sodium Hydroxide (K)	C Level EN ISO 374-4:2019 Degradation % 6 -65.6
	EN ISO 374-5:2016	
	Protection against Bacteria and Fung	
	Protection against Viruses	Pass
Standards/Technical specification EN ISO 21420:2020; EN ISO 37	ns applied: 4-1:2016+A1:2018; EN ISO 374-5:2016	
Technical reports/Approval docu SATRA: CHT0305236/2047/lss	ments: sue 2, CHM0305368/2048/LC/A, CHM0305368	8/2048/LC/B
2		Date first issued: 08/02/2021
Signed on behalf of SATRA:	all Quincey Brow	Date of issue: 19/02/2021 <sup>n</sup> Expiry date: 08/02/2026
		Page 1 of 2

### KINGFA MEDICAL ROTECTING PEOPLE

## **TEST REPORT**

ISO 10993-10:2010



## **Amendment Report**

Report Number: SDWH-M202004118-2(E) Amd01 (Replace SDWH- M202004118-2 (E))

# **Skin Sensitization Test of** Single-use medical rubber examination gloves

According to ISO 10993-10:2010 Guinea Pig Maximization Test 0.9% Sodium Chloride Injection Extract

Sponsor: GUANG DONG KINGFA SCI.& TECH.CO., LTD

No.28 Delong Ave., Shijiao Town, Qingcheng District (in Address: yuan, Guangdong, China



#### Sanitation & Environment Technology Institute, Soochild University

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Sanitation & Environment Technology Institute, Soochow University Amd01

Report No.: SDWH-M202004118-2(E)

## Summary

#### 1 Test Article

Test Article Name	Single-use medical rubber examination gloves
Manufacturer	GUANG DONG KINGFA SCI.& TECH.CO.,LTD
Address	No.28 Delong Ave.,Shijiao Town,Qingcheng District,Qing yuan,Guangdong,China
Model	KS-ST RT021
Lot/Batch	25007011

#### 2 Main Reference

ISO 10993-10:2010 Biological evaluation of medical devices — Part 10: Tests for irritation and skin sensitization

#### 3 Test Method

Potential skin sensitization of test article was evaluated using guinea pig maximization test in accordance with ISO 10993-10:2010 Biological evaluation of medical devices — Part 10: Tests for irritation and skin sensitization. Study protocol number: SDWH-PROTOCOL-GLP-M202004118-2.

#### Conclusion

4

Under the conditions of this study, the test article extract showed no significant evidence of causing skin sensitization in the guinea pig. The positive rate of sensitization was 0%. No evidence of skin sensitization in guinea pigs was found.











### KINGFA MEDICAL ROTECTING PEOPLE

## **TEST REPORT**

ISO 10993-10:2010





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Sanitation & Environment Technology Institute, Soochow University Amd01

Report No.: SDWH-M202004118-3(E)

### Summary

#### 1 Test Article

Test Article Name	Single-use medical rubber examination gloves
Manufacturer	GUANG DONG KINGFA SCI.& TECH.CO.,LTD
Address	No.28 Delong Ave.,Shijiao Town,Qingcheng District,Qing yuan,Guangdong,China
Model	KS-ST RT021
Lot/Batch	25007011

#### 2 Main Reference

ISO 10993-10:2010 Biological evaluation of medical devices — Part 10: Tests for irritation and skin sensitization

#### 3 Test Method

Potential skin sensitization of test article was evaluated using guinea pig maximization test in accordance with ISO 10993-10:2010 Biological evaluation of medical devices — Part 10: Tests for irritation and skin sensitization.

Study protocol number: SDWH-PROTOCOL-GLP-M202004118-3.

#### 4 Conclusion

Under the conditions of this study, the test article extract showed no significant evidence of causing skin sensitization in the guinea pig. The positive rate of sensitization was 0%. No evidence of skin sensitization in guinea pigs was found.











### KINGFA MEDICAL ROTECTING PEOPLE

## **TEST REPORT**

ISO 10993-10:2010





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Sanitation & Environment Technology Institute, Soochow University Amd01 Report No.: SDWH-M202004118-4(E)

### Summary

#### 1 Test Article

Test Article Name	Single-use medical rubber examination gloves
Manufacturer	GUANG DONG KINGFA SCI.& TECH.CO.,LTD
Address	No.28 Delong Ave.,Shijiao Town,Qingcheng District,Qing yuan,Guangdong,China
Model	KS-ST RT021
Lot/Batch	25007011

#### 2 Main Reference

ISO 10993-10:2010 Biological evaluation of medical devices — Part 10: Tests for irritation and skin sensitization

#### 3 Test Method

The extract of test article was evaluated for skin irritation. With ISO 10993-10:2010 Biological evaluation of medical devices — Part 10: Tests for irritation and skin sensitization. Study protocol number: SDWH-PROTOCOL- GLP-M202004118-4.

#### 4 Conclusion

The test result showed that the response of the test article extract was categorized as negligible under the test condition.













## **TEST REPORT**

ISO 10993-10:2010



Sanitation & Environment Technology Institute, Soochow University Amd01

Report No.: SDWH-M202004118-5(E)

### Summary

#### 1 Test Article

Test Article Name	Single-use medical rubber examination gloves
Manufacturer	GUANG DONG KINGFA SCI.& TECH.CO.,LTD
Address	No.28 Delong Ave.,Shijiao Town,Qingcheng District,Qing yuan,Guangdong,China
Model	KS-ST RT021
Lot/Batch	25007011

#### 2 Main Reference

ISO 10993-10:2010 Biological evaluation of medical devices — Part 10: Tests for irritation and skin sensitization

#### 3 Test Method

The extract of test article was evaluated for skin irritation. With ISO 10993-10:2010 Biological evaluation of medical devices — Part 10: Tests for irritation and skin sensitization. Study protocol number: SDWH-PROTOCOL- GLP-M202004118-5.

#### 4 Conclusion

The test result showed that the response of the test article extract was categorized as negligible under the test condition.









